The miniature microswitch (the standard V4 size) has been designed in line with similar competitive products, but because of automation, offers consistent high quality levels for volume applications, at no extra cost. The switch mechanism used is the well proven spring and blade method, and is offered in a choice of operating forces.

Other standard options include gold or silver contacts; PCB, solder or QC terminals, and integral wire lead versions. All versions have a sealed base right up to the button opening. In addition, sealed button versions are totally environmentally sealed.

## **APPLICATIONS:**

- Telephone handsets
- · Automotive controls
- Joysticks
- Security/anti-tamper uses
- Small motor limit switches
- Business machines
- · Thermostat and sensor controls

## **KEY FEATURES:**

- · Insert moulded terminals
- Fully sealed option to IP67
- Wide temperature range
- · Choice of actuators as standard
- Approved product BEAB
- Non flammable switch UL94-V0 rated



# NON-STANDARD OPTIONS:

- Leaf lever available in variable lengths (see ordering information)
- Custom levers/brackets
- · Multiple pole 'ganged' versions

## **SEALED VARIANTS:**

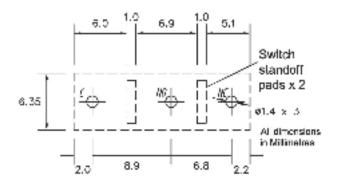
This variant is available in two versions, fully sealed and top sealed. The top seal incorporates a rubber seal around the button to stop the ingress of contaminants through this area. If the switch is to be activated by a cam, it would be advisable to do this via a lever, as using a cam directly onto the button can cause damage to the diaphragm seal.

The fully sealed version has the top seal and also has integral leads 'potted' onto the terminals. This version is rated at 125°C. There is also a derated version, to 105°C, available. This has the advantage of being lower cost than the standard version. If you should require more information on this version please contact the Sales Office.

# **APPROVALS:**



# PCB LAYOUT (VIEWED FROM EITHER SIDE):



# SFALED VARIANTS:

This variant is available in two versions, fully sealed and top sealed. The top seal incorporates a rubber seal around the button to stop the ingress of contaminants through this area. If the switch is to be activated by a cam, it would be advisable to do this via a lever, as using a cam directly onto the button can cause damage to the diaphragm seal.

The fully sealed version has the top seal and also has integral leads 'potted' onto the terminals. This version is rated at 125°C. There is also a derated version, to 105°C, available. This has the advantage of being lower cost than the standard version. If you should require more information on this version please contact the Sales Office.

## **MOUNTING INFORMATION:**

## **PCB Terminal version**

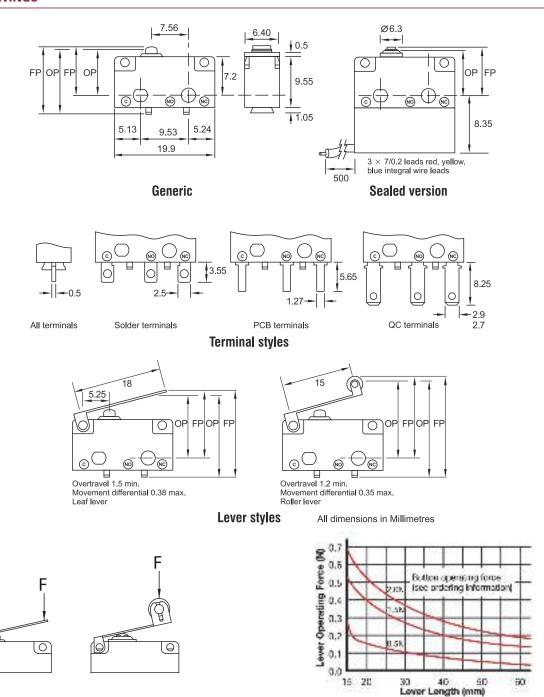
This version mounts directly onto a PCB which has been drilled as illustrated. To ensure a tight fit in the PCB during handling and flow soldering operations, the switch can be inserted into the PCB, and then the terminals may be splayed by 30° in an alternate fashion. The terminals have an in-line rectangular cross section to facilitate this, and to eliminate the reduction of creepage distances in the fitted application.

# Solder, QC and flying lead versions

These versions have two mounting holes that accept M2,5 screws (with anti-vibration washers if relevant) tightened to a maximum torque of 0,3Nm. One of the mounting holes is slotted, to allow for a tolerance between the screw centres of  $\pm$ 0,15mm. If the switch is being mounted onto a metal surface, a separating insulator is recommended on the solder and QC versions, to ensure bare wires cannot make electrical contact.



## **PRODUCT DRAWINGS**



Arrow shows direction of force and point of contact

# **BUTTON/LEVER POSITIONS:**

## Free position (F.P)

Standard switch to mounting holes 9.14 max Standard switch to PCB 12.35 max Sealed switch to mounting holes 9.35 max Leaf lever to mounting holes 12.50 max Leaf lever to PCB 15.70 max Roller lever to mounting holes 17.20 max Roller lever to PCB 20.40 max

# Operating point (O.P)

Standard switch to mounting holes 8.40  $\pm 0.40$  Standard switch to PCB 11.60  $\pm 0.40$  Sealed switch to mounting holes 8.50  $\pm 0.40$  Leaf lever to mounting holes 10.15  $\pm 1.37$  Leaf lever to PCB 13.38  $\pm 1.37$  Roller lever to mounting holes 15.50  $\pm 1.14$  Roller lever to PCB 18.25  $\pm 1.14$ 

**Graph to calculate operating force** 

at end of lever

# **ENVIRONMENTAL & PHYSICAL CHARACTERISTICS:**

#### Ingress protection:

- with unsealed button - IP40

- with sealed button - IP67

#### **Temperature:**

-40°C to +125°C

#### **Button material:**

Polyester

## **Body Material:**

Nylon 46

Silver versions:

Silver nickel alloy

#### **Gold versions:**

5 microns of gold on copper/nickel

#### **Terminals**

Solder & PCB versions:

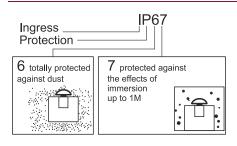
Tin plated brass

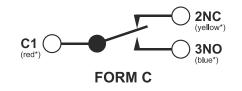
#### QC versions:

Brass

## INGRESS PROTECTION RATING KEY







<sup>\*</sup> Colours relate to wires for fully sealed version

# **ORDERING INFORMATION:**

Series	Terminal Style	Contact Material	Button Op / Release Forc	е		Auxiliary Actuator Fitted
19N	4 Solder 5 PCB 6 QC	O Silver Gold	1 Unsealed button	<b>Op force</b> 0.5N	<b>Rel force</b> 0.07N	<ul><li>None fitted</li><li>L18 Standard</li><li>leaf lever</li></ul>
	7 Integral wire lead	ls	2 Sealed button	2.0N	0.27N	R15 Standard roller lever
			3 Unsealed button	1.5N	0.27N	
		19N-				

<sup>\*</sup>L18 represents that this lever is 18mm long (see product drawing). Non standard leaf lever lengths are available in 1mm increments from 18mm to 63mm. You may specify required lever length from between 18mm to 63mm as a non standard option. If required, please reference the Sales Office.

# MECHANICAL / ELECTRICAL (@125°C) / **CHARACTERISTICS:**

#### **Overtravel:**

0.2mm (min) depress to case

#### **Movement differential:**

0.1mm reference

#### Mechanical life:

10,000,000 cycles

#### Operating force:

See ordering information

## **Current (max) for silver contact** versions

(Inductive rating 0,6 PF)

# Low operating force:

250V a.c. Resistive 2A 250V a.c. Inductive 1A 28V d.c. Resistive 2,5A 28V d.c. Inductive 1A

### Standard operating force:

250V a.c. Resistive 5A 250V a.c. Inductive 1A 28V d.c. Resistive 3A 28V d.c. Inductive 1A

All gold contact versions: 100mA 28 VDC Resistive

### **Current (min)**

## All silver contact versions:

10mA 5V d.c. Resistive

#### All gold contact versions:

1mA 5V d.c. Resistive

# Life (nominal) – full load:

100,000 cycles

# **Dielectric strength:**

1000V a.c.

# Insulation resistance:

1GΩ

## **Contact resistance (initial):**

20mΩ (max) silver  $50m\Omega$  (max) gold

#### Contact bounce:

5ms (max), 1ms per individual pulse

#### **Soldering Information:**

350° max. for 3 seconds